PORCHER®

DRAPED BATH

Installation Instructions For DRAPED Bath



INTRODUCTION

Thank you for selecting our Porcher product. To ensure that your installation proceeds smoothly, read these instructions carefully before you begin. Also, review the recommended tools and materials section. Carefully unpack and examine your new plumbing fixture.

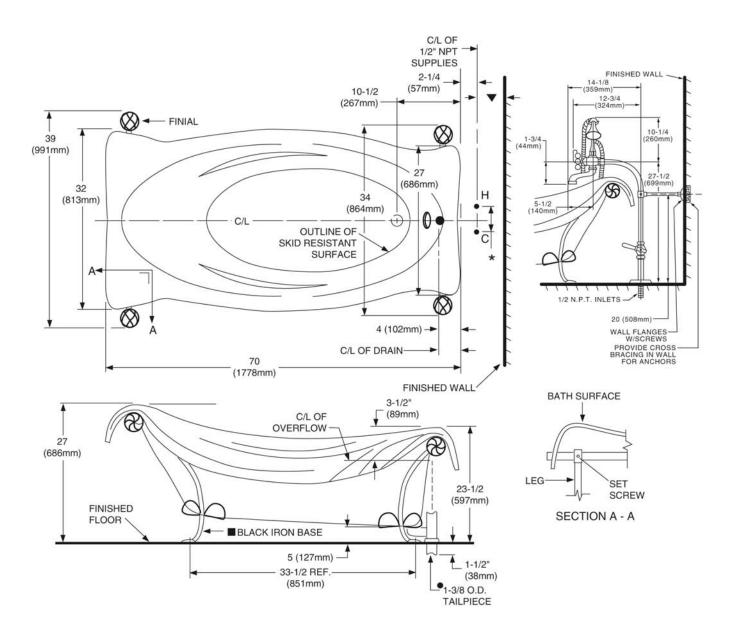
IMPORTANT SAFETY PRECAUTIONS

NO UNATTENDED CHILDREN

To reduce the risk of injury, do not permit children to use the bath unless they are closely supervised at all times.

DIMENSIONING DIAGRAMS

Note: dimensions are nominal and may vary within the range of manufacturing tolerances.



INSTALLATION PROCEDURES

Installation of house drain, floor riser, hot and cold water supply lines, shutoff vales, and fittings. Installations may require wall preparation or support framing.

INSTALLATION OF WATER SUPPLIES AND DRAIN MUST BE PERFORMED BEFORE BATH IS PLACED INTO INSTALLED POSITION.

ALL INSTALLATION PROCEDURES MUST COMPLY IN STRICT ACCORDANCE
WITH APPLICABLE LOCAL PLUMBING AND BUILDING CODES
ELECTRICAL MUST COMPLY WITH THE NATIONAL ELECTRICAL CODE

INSTALLATION INSTRUCTIONS

The variety of installations possible for this bath may require installation procedures other than those shown. Ensure roughing-in dimensions are proper, plumb, and square. **PROVISION MUST BE MADE IN ALL INSTALLATIONS TO ATTACH BATH TO THE FLOOR. HOLES ARE PROVIDED IN EACH FOOT FOR FASTENING PURPOSES.** Use the appropriate fastening hardware according to the flooring construction.

Important Note:

The Water Supplies and Bath Drain must be installed prior to securing bath to finished floor.

- **STEP 1.** Remove bath from packaging, do not remove protective foam cover from bath.
- **STEP 2.** Carefully turn bath upside-down and set on floor. The foam will protect the finish of the bath as the assembly is completed.
- STEP 3. Unpack the support assemblies and remove the protective wrapping. Note The larger support assembly is to be used on the lumbar end of the bath.
- STEP 4. Using the 3/8" x 3/4" long button head cap screws and flat washers provided, attach the leg support assemblies to the bath as shown in FIG.1. Align the support assemblies so that the horizontal bar is centered within the arc of the bath. (It may be necessary to loosen the set screws (FIG. 2) to center the horizontal bar.) Tighten the bolts and set screws using the supplied hex key wrenches.
- **STEP 5.** After the support assemblies are attached, carefully upright bath the bath. Move the bath into desired location on the floor.
- **STEP 6.** After the bath is in position, place a mark on the floor, through the hole in each foot, the location for floor attachment bolts. **Be sure to use appropriate fastening hardware according to flooring construction.**
- **STEP 7.** Move bath away to a safe location.

STEP 8. CAUTION: The bath must be secured to the floor. Select on e of the following methods for anchoring!

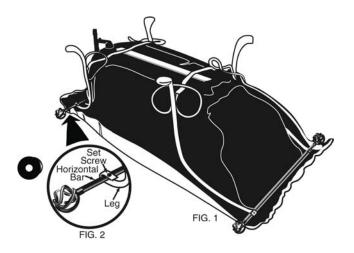
METHOD 1: For concrete floors, use the supplied masonary anchors, 5/16" lag bolts, and flat washers.

METHOD 2: For soild wood floors, the 5/16" lag bolts and flat washers may be used alone.

METHOD 3: For hollow flooring, up to 1-1/2" thick, the 3/8" button head cap screws, 3/8" flat washers, and 3/8" locknuts may be used.

NOTE: Use proper drill bit when drilling for METHOD 1, 2, or 3.

STEP 9. Carefully remove any construction debris from bath. Clean surfaces using a soft cloth with warm water and a mild detergent, such as Spic-n-Span.



CARE AND MAINTENANCE

YOUR PORCHER WHIRLPOOL BATH IS DESIGNED TO LAST INDEFINITELY WITH REASONABLE CARE AND MAINTANCE

GENERAL CLEANING

The high-gloss acrylic surface is resistant to impact and retains its luster with proper care and maintenance. An integral, slip-resistant surface is incorporated for user safety. It bath mats are employed, they must be removed after each use. Do not use harsh abrasives or caustic cleaners to clean fixture surfaces. A mild detergent, warm water, and a soft cloth will remove normal dirt and soap accumulations from fittings and surfaces. Rinse thoroughly after cleaning and polish with a soft dry cloth to restore original luster of material.

DRAIN CLEANERS

Caustic drain cleaners can damage the acrylic surface if allowed to stand in bath. Clean acrylic surface thoroughly after each use.

FIXTURE LIMITED WARRANTY

If inspection of this Porcher plumbing product, within one year after its initial purchase, confirms that it is defective in materials or workmanship, Porcher will repair or, at its option, exchange the product for a similar model. This warranty applies to the original customer only and does not cover and gold platinum or custom hard painting. The re-firing of any china product by purchaser will null and void this warranty.

This limited warranty does not apply to local building code compliance. Since local building codes vary considerably, the purchaser of this product should check with a local building or plumbing contractor to insure local code compliance before installation.

This warranty shall be void if the product has been moved from its initial place of installation; if it has been subjected to faulty maintenance, abuse, misuse, accident or other damages; if it was not installed in accordance with Porcher's instructions; or if it has been modified in a manner inconsistent with the product as shipped by Porcher.

Porcher's option to repair or exchange the product under this warranty does not cover any labor or other costs of removal or installation, nor shall Porcher be responsible for any other incidental or consequential damages attributable to a product defect or to the repair or exchange of a defective product, all of which are expressly excluded from this warranty. (Some states or provinces do not allow the exclusion or limitation of implied warranties, so this exclusion may not apply to you.)

This warranty gives you specific legal rights. You may have other statutory rights that vary from state to state or from province to province, in which case this warranty does not affect such statutory rights.

In the United States:
Porcher,
P.O. Box 6820

Piscataway, New Jersey 08855
Attention: Director of Consumer Affairs

For residents of the United States, warranty information may also be obtained by calling the following toll free number: (800) 359-3261

In Canada:
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2480 Stanfield Rd.,
Mississauga, Ontario

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